

PRODUCTS

DRUG DELIVERY

CONTRACT DEVELOPMENT



# Enhancing biosimilars through drug delivery

*The upside of drug  
development without the burn*

OctoPlus N.V.  
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# Background OctoPlus N.V.



- + Established 1995
- + Located in Leiden, the Netherlands
- + Business units:
  - + Drug Delivery
  - + Contract Development
  - + Manufacturing
- + Publicly traded on NYSE Euronext Amsterdam (OCTO) since 2006



# The growing interest in biosimilars makes it a very attractive market



- + By 2011, 12% of the total pharmaceutical market will consist of protein-based products with an increasing market share for biosimilars\*
- + Biosimilars will need to differentiate, because unlike small molecules biosimilars will not automatically substitute current biologicals
- + Many companies make substantial investments in biosimilars, e.g. Novartis, MSD, AstraZeneca, Lonza, Teva, etc.
- + In addition pharma seeks creative ways to fill their empty pipelines and out-sources more R&D, preferably through partnerships with one-stop shops
  - + Opportunity to create a “Lonza model” in drug delivery:
  - + Development + manufacturing activities within one company

\$30B



# Global discussions regarding market exclusivity for innovator products



- + Politicians and regulators seek to reduce healthcare spending
- + Market exclusivity for innovator biotech products
  - + Gathering data on biological, thereby sufficient references
- + Global discussions on reducing market exclusivity
- + FDA discusses abbreviated application process for biosimilars
  - + Current proposal is to show “no *clinically* meaningful differences”
- + EMEA discusses similar process
  - + Current proposal is to show “no meaningful differences”
- + If biosimilars market opens earlier, large, highly competitive companies will jump on it: competition will be fierce
- + Develop modified product with additional market exclusivity (new IP?)



# Modification options for biologics



- + Modifications that positively affect half-life:
  - + PEGylation of the protein (PEG-Intron)
  - + Fusion protein with human albumin (Albuferon)
  - + Lipidisation, phosphorylcholine
  
- + Consequences chemical modifications
  - + Potential reduction in bio-activity
  - + Increase dose needed
  - + Still a high peak – trough ratio: adverse events
  - + Process yield drops due to downstream processing
  - + Product heterogeneity
  - + Regulatory speaking it's a New Molecular Entity
  - + Increased risk of immunogenicity (fusion proteins)
  
- + Controlled release of unmodified proteins



# Controlled release technologies provide a competitive advantage for biosimilars



## Improve duration of action

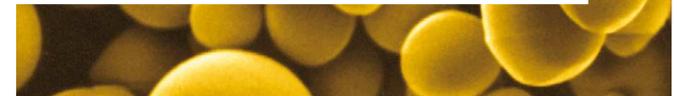
- + Many novel biotech drugs need controlled release
- + Multiple injections of proteins affect continued patient-usage of the drug

## Avoid or reduce side effects

- + Nasty symptoms associated with biotech drugs substantially reduced
- + Controlled release can reduce the quantity of drug required to achieve efficacy

## Improve efficacy

- + Higher doses may be given
- + Continued patient-usage can be improved



# Regulatory challenges for controlled release biosimilars



- + Every new combination is regulated as a biological device combination product
- + In US, review by both CDER (drug) and CDRH (device)
- + EMEA has published several guidelines related to biosimilars and new biological products
- + If original biological is approved, abbreviated clinical development program can suffice



# Why controlled release delivery?

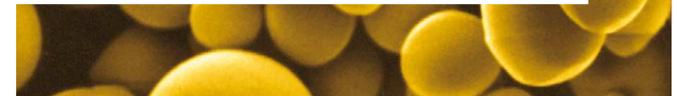
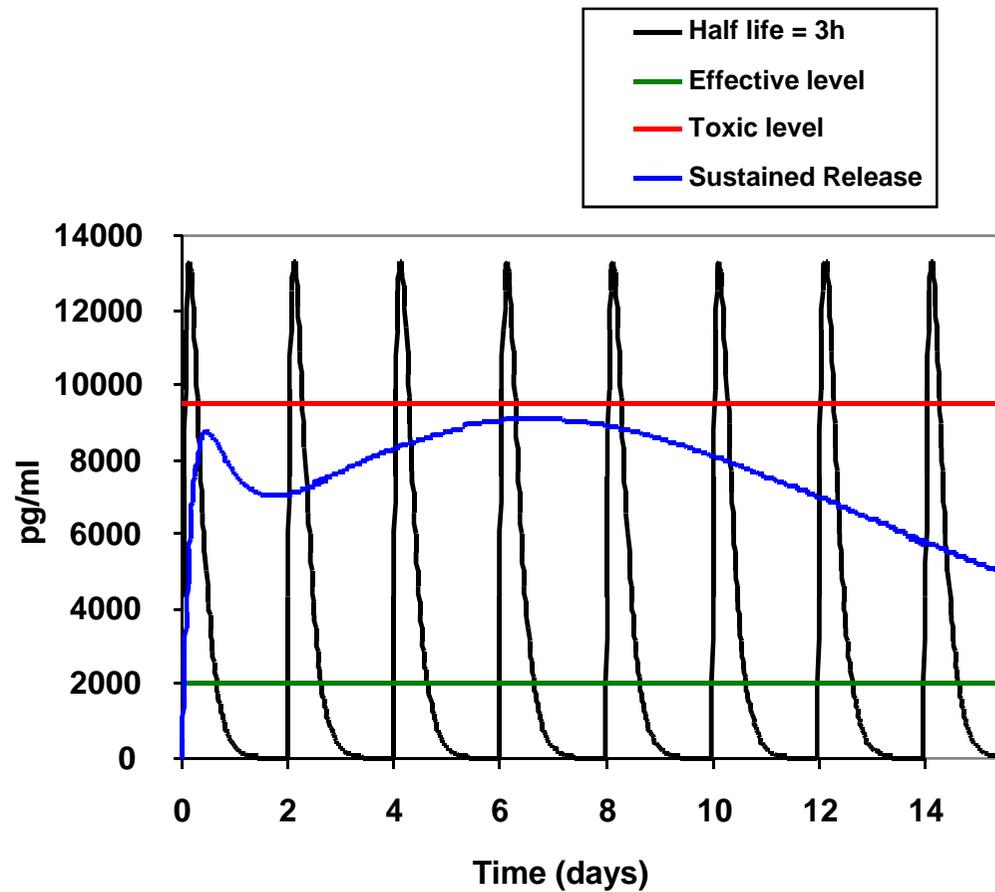


- + Overcome limitations of conventional therapeutic protein products
  - + Less frequent injections: patient comfort and improved compliance with the therapy
  - + Prevent serum level excursions above toxic and below effective
  - + Choose maximum or minimum exposure level
  - + Save API (AUC)



# Avoiding peak levels using controlled release formulations

Pharmacokinetics conventional vs. sustained release



# Case study: Locteron<sup>®</sup>

IFNa2b in PolyActive microspheres



# PolyActive™ technology

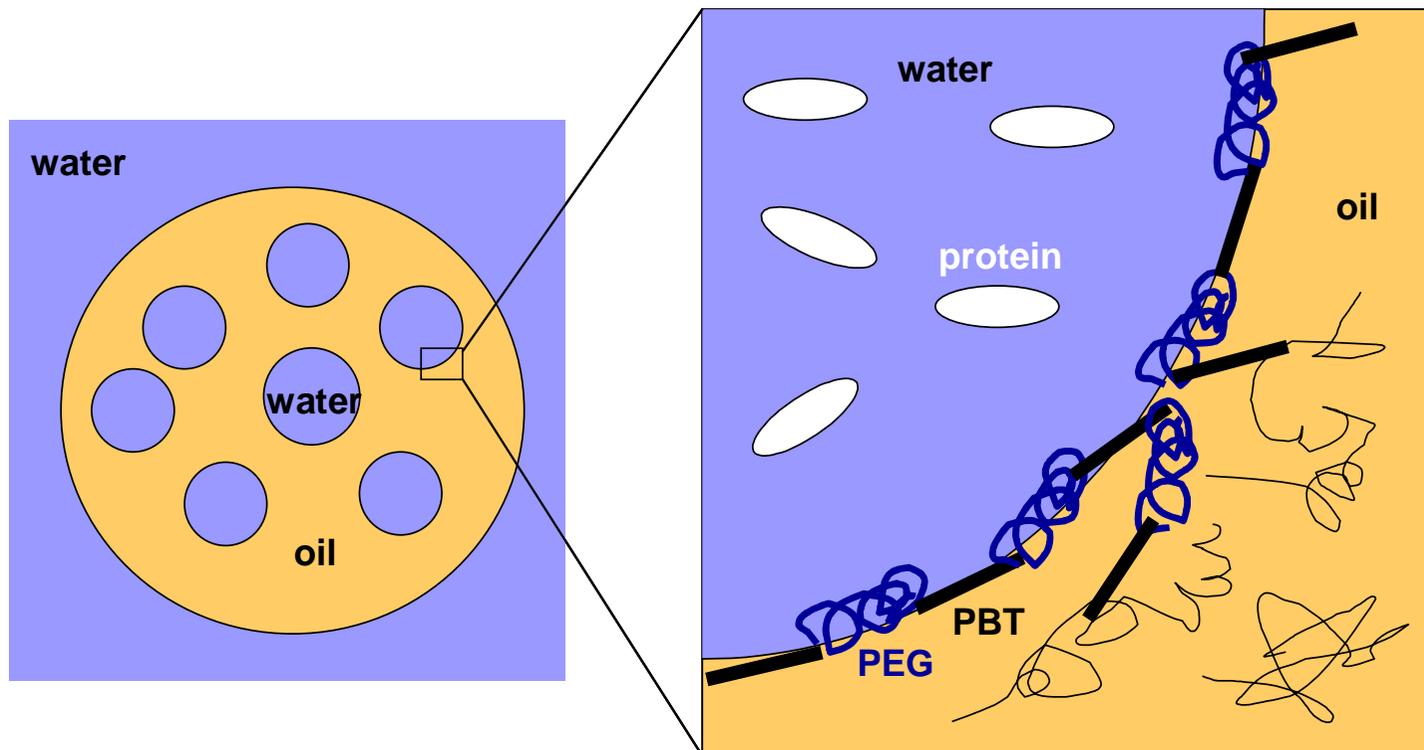


- + Delivery system for controlled release of therapeutic proteins, peptides and lipophilic small molecules.
- + Based on hydrogel microspheres, films, rods, gels.
- + Prolonged efficacy of single injection, up to several months release of drugs
- + Steady-state drug levels

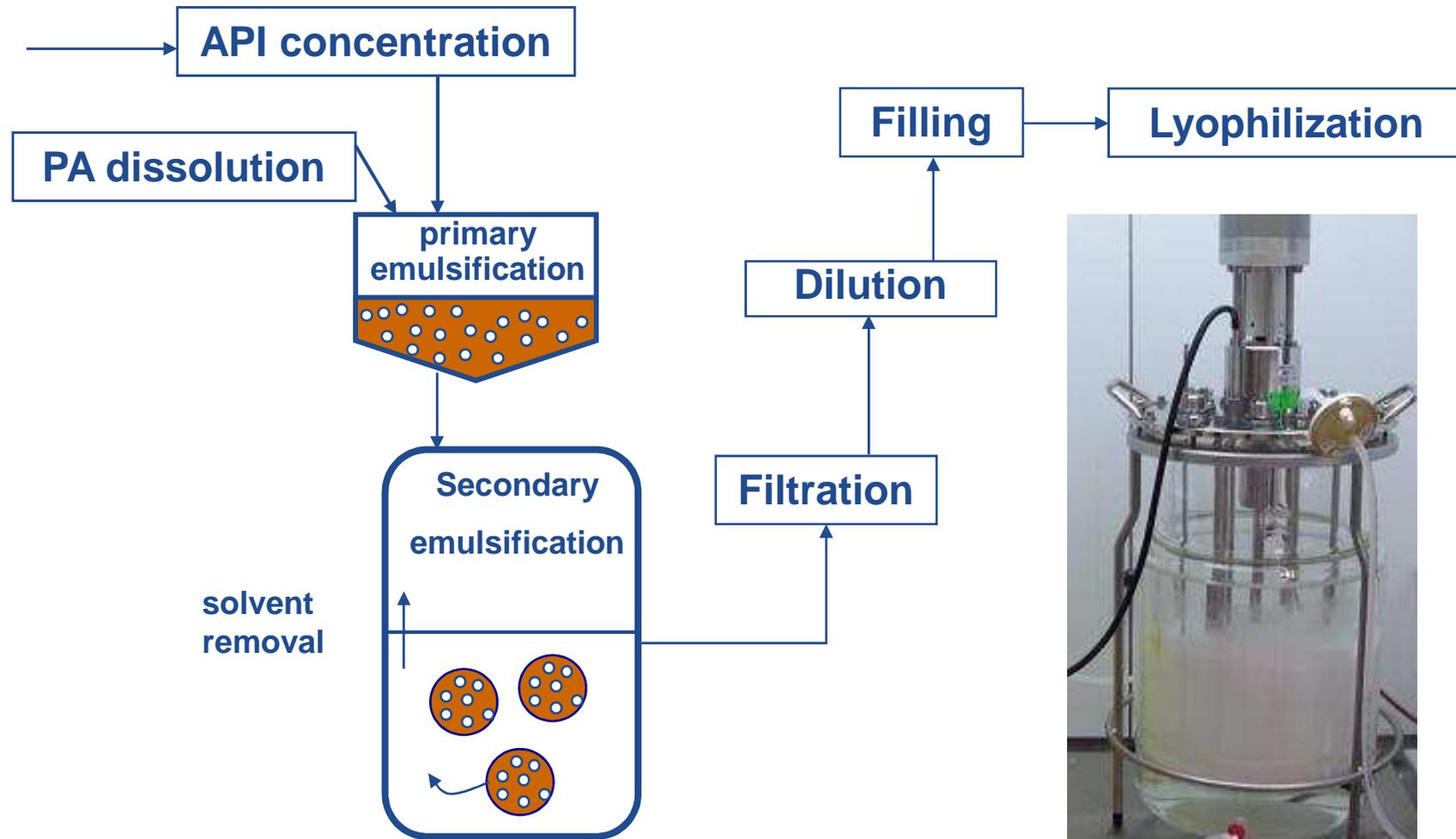


# Water-in-oil-in-water emulsion

## Protection of labile proteins by the amphiphilic nature of the multiblock copolymers

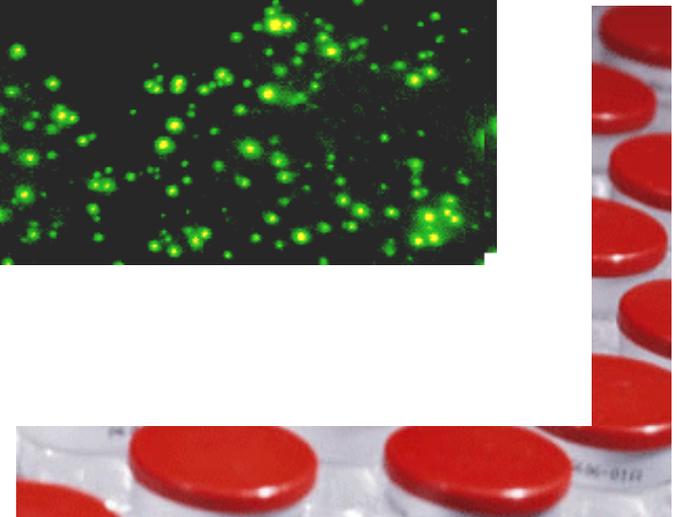
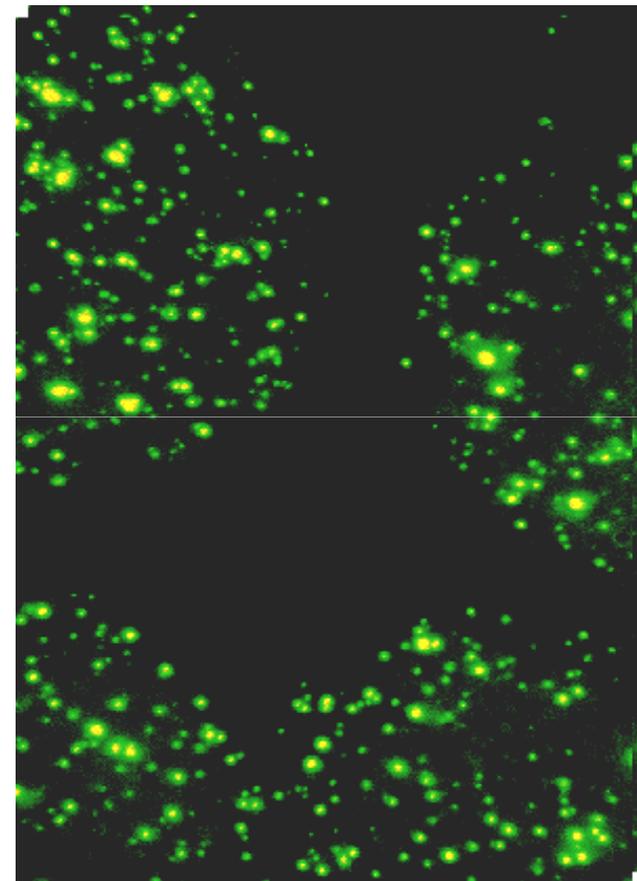
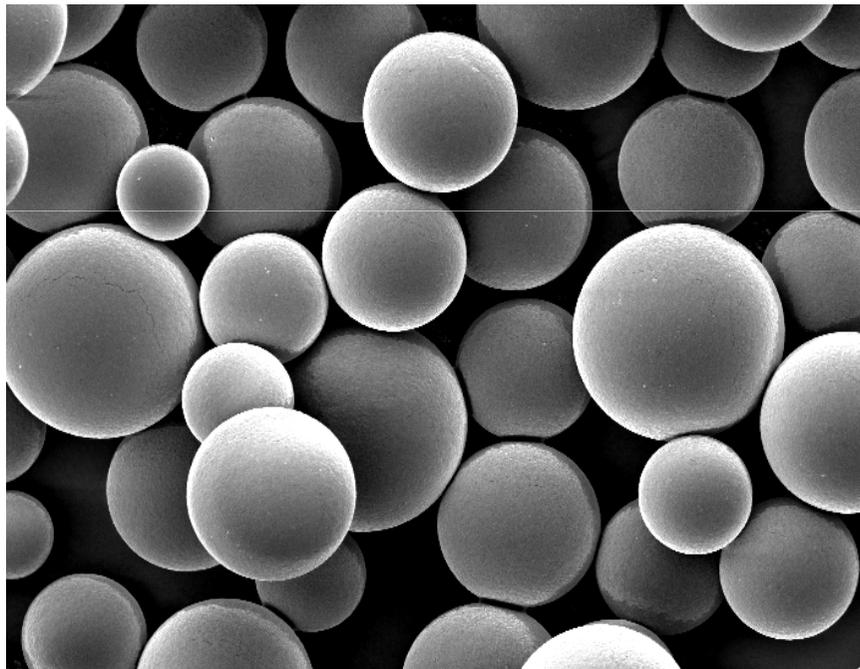


# Microsphere double emulsion process



# PolyActive™ microspheres morphology

Distribution of FITC labeled lysozyme



# Locteron SELECT-1 phase IIa clinical study



## Design

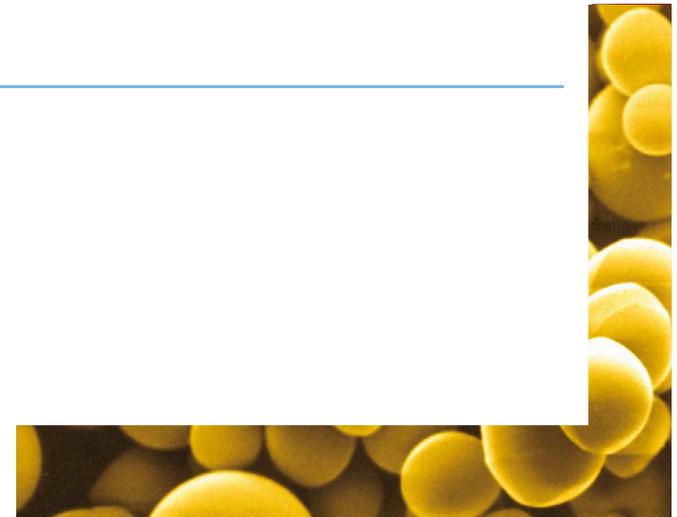
- + 32 patients, chronic HCV infection, genotype-1, treatment naive
- + Four doses of Locteron (160, 320, 480 and 640 µg) administered once every two weeks for 12 weeks
- + Weight-based ribavirin administered twice daily at standard doses for HCV

## Objective

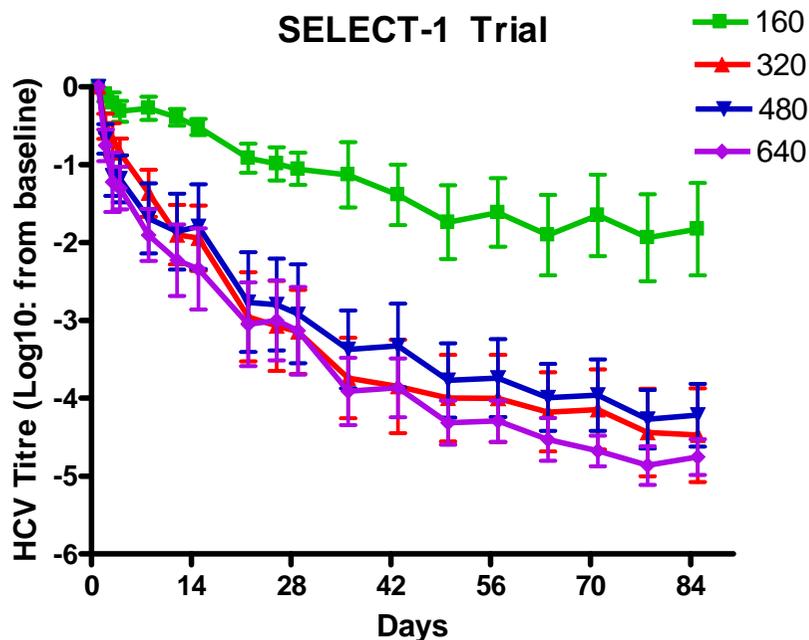
- + Assess safety of Locteron at four doses, including two doses higher than those studied in Phase I
- + Assess impact of Locteron on HCV RNA levels

## Status

- + Study completed



# Efficacy and safety of controlled release biosimilar IFNa2b



- + Preliminary data showed good tolerability
- + ~ 90% of adverse events were rated as mild
- + Early Virological Response rates of up to 100%

- RVR: Rapid Viral Response: HCV RNA negative at 4 weeks
- EVR: Early Viral Response: HCV RNA drop by at least 2 logs from baseline
- 12-Wk Neg: HCV RNA negative after 12 weeks of treatment
- Negative HCV RNA: level below 28 IU/mL



# Locteron demonstrated improved safety profile in clinical studies



## Phase I

- + Locteron is safe and well tolerated at all doses tested
- + Gradual release and sustained plasma levels of active interferon for 14 days after single injection
- + Flu-like symptoms fewer, less severe and of shorter duration compared with PEG-Intron

## Phase II

- + Very low incidence of fever and severe adverse events observed in two clinical studies
- + Over 90% of Locteron side effects were rated mild

## Comparison to CSOC

- + 80% less flu-like side effects for 320 ug Locteron dose compared to PEG-Intron
- + 30% less flu-like side effects for 640 ug Locteron dose compared to PEG-Intron



# Summary



- + Fierce competition in biosimilar field
- + Need for modified products that provide competitive advantage
- + Controlled release formulations can be a solution
- + Additional market exclusivity can be obtained for new products
- + Clinical studies will most likely be needed for biosimilars and are surely needed for controlled release formulations of biosimilars



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# Thank you for your attention!

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